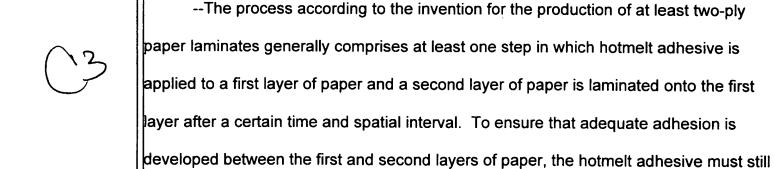
Page 20, please replace the paragraph beginning on line 21 with the following:



not yet be physically cured....--

Page 27, line 1, delete "<u>Claims</u>:" and insert --<u>WHAT IS CLAIMED IS</u>:-- in place thereof.

be sufficiently tacky at the time the second layer is laminated onto the first, i.e. it should

IN THE CLAIMS:

Please amend Claims 1, 19, 25 and 26 to read as follows:

C4

(Twice Amended) A process for the production of at least two-ply paper aminates, the process comprising:

applying a water-soluble hotmelt adhesive to a first layer of paper, the hotmelt adhesive having a solubility in water at 20°C of at least 3% by weight and wherein a 0.3% by weight solution of the hotmelt adhesive in water has an upper cloud point of at least 60°C, and

laminating at least a second layer of paper onto the adhesive side of the first layer.

19. (Amended) A process comprising:

applying a hotmelt adhesive to at least a portion of a first substrate, the hotmelt adhesive being selected from the group consisting of polyalkylene glycols having a molecular weight at least 1,000 and a solubility in water at 20°C of at least 3% by weight and nonionic polyurethanes having a molecular weight (M_n) of at least 2,000, wherein a 0.3% by weight solution of the hotmelt adhesive in water has an upper cloud point of at least 60°C; and

contacting a second substrate with the hotmelt adhesive.

(Amended) A product made by the process of claim 19 wherein the hotmelt adhesive applied to the first substrate is moisture-tackifiable.

26 (Amended) A hygiene paper comprising:

a first layer of paper secured to a second layer of paper by a hotmelt adhesive selected from the group consisting of polyalkylene glycols having a molecular weight of at least 1,000 and a solubility in water at 20°C of at least 3% by weight and nonionic polyurethanes having a molecular weight (M_n) of at least 2,000, wherein a 0.3% by weight solution of the hotmelt adhesive in water has an upper cloud point of at least 60°C.

Please cancel Claims 12, 26 and 27 without prejudice.

31. (New) The product of Claim 25 which is a stamp, envelope or label.

32. (New) A process comprising:

applying a hotmelt adhesive to at least a portion of a first substrate, the hotmelt adhesive comprising a nonionic polyurethane obtained from a polyurethane reaction mixture containing as a hydrophobic chain extender for the polyurethane a chain extender comprising a hydrophobic diol having a hydrophobic moiety containing from 6 to 36 carbon atoms; and

contacting a second substrate with the hotmelt adhesive.

- 33. (New) The process of Claim 32 wherein the polyurethane reaction mixture further comprises at least one polyisocyanate and a polyol.
- 34. (New) The process of Claim 33 wherein the at least one polyol comprises a polyalkylene oxide.
- 35. (New) The process of Claim 33 wherein the hydrophobic diol chain extender is obtained by reacting at least one NCO-terminated oligomer with a reactant selected from the group consisting of monools and monofunctional amines.